REGISTER OF ENTERPRISE AGREEMENTS

ENTERPRISE AGREEMENT NO:

EA01/302

TITLE:

CSR Construction Materials Tweed Quarry Certified Agreement 2001

I.R.C. NO:

2001/5894

DATE APPROVED/COMMENCEMENT:

24 September 201/ 1 September 2001

TERM:

12 months

NEW AGREEMENT OR

VARIATION:

New. Replaces EA99/308

GAZETTAL REFERENCE:

16 November 2001

DATE TERMINATED:

NUMBER OF PAGES:

10

COVERAGE/DESCRIPTION OF

EMPLOYEES:

Applies to CSR Limited trading as CSR Construction Materials in respect to

its quarrying operations at Tweed Quarry and all the employees of the company

PARTIES:

CSR Construction Materials -&- The Australian Workers' Union, New South Wales

WITHOUT PREJUDICE



Tweed Quarry Certified Agreement 2001

17th July 2001

Title

This Agreement shall be known as the CSR Construction Materials Tweed Quarry Certified Agreement 2001

Arrangement

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3. Application And Parties To The Agreement

This agreement shall apply to and be binding upon CSR Limited trading as CSR Construction Materials ("the company") in respect to its quarrying operations at Tweed Quarry; The Australian Workers Union (AWU), NSW and all the employees of the company who are engaged in any of these occupations or callings described in Appendix B and who are members or eligible to be members of the union.

4. Date and Duration of Agreement

If this agreement is signed and certified, it shall operate from the 1* of September 2001 and shall remain in force until the 31* of August 2002. This agreement shall continue to be binding on the parties hereto beyond this date until replaced by another certified agreement.

The parties agree to review this agreement in it's entirety no later than (8) weeks prior to the date of expiry. The parties also agree to monitor progress to goals as outlined below in clause 7.0.

New agreements may be negotiated in future. There is no requirement for future agreements to be effective immediately following the expiry of this agreement and any negotiated pay rises from this or previous agreements would not be retrospective.

5. Relationship to Parent Award

This agreement shall be read and interpreted solely in conjunction with the following award:

• The Quarrying Industry (State) Award (NSW)

This agreement shall prevail over the above award to the extent of any inconsistency.

6. Productivity Improvement - General

The company has developed a broad framework to help with improving the performance of the business. Every employee is important to the company in the process of continuously improving the way we do things, in order to better satisfy our customers' requirements, to facilitate the increase of the quality of our products and the efficiency with which we produce them.

The company's Challenge 2000 program is the platform of our quality improvement system.

Key performance indicators and appropriate targets have been set under this program.

All employees will continue to receive any additional training requirement to promote the philosophies of continuous improvement and problem-solving skills required in order for team members to participate in improvement process.

7. Measures to Improve Safety, Quality, Environment & Efficiency

Key areas have been identified in the company's operation as measures designed to effect real and demonstrable gains in safety, productivity, environmental performance and efficiency. These key areas are listed in the company's annual business plan as amended from time to time and employees agree to work towards achievement of the goals set out in the business plan.

The company recognises the broad range of skills which employees already exhibit and will endeavour to encourage employees to acquire additional skills where necessary and to utilise them to the fullest extent of their competence.

These actions and tracking of results against key performance goals will be included for discussion at team meetings regularly and a final review of results done at the close of the financial year.

Key performance Indicators for Tweed Quarry are attached as Appendix C. KPIs will be maintained in line with previous agreements.

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8 Improvements from previous Agreements All parties agree that improvements made as a result of provisions of previous Tweed Quarry certified agreements are to be sustained and locked into site processes for future benefit to the business in order to maintain the previous agreement Salary conditions.
9 Equal Employment Opportunity The parties recognise that all employees have the right to a productive, harassment free and fulfilling working life.
The parties further recognise that any form of discrimination based on gender, race or political viewpoint will not be tolerated at Tweed Quarry.
10. Dispute Resolution Procedure
10.1 This Procedure for the avoidance of industrial disputes and employee grievances shall apply at Tweed Quarry
10.2 The object of this procedure shall be to promote the resolution of disputes/grievances by measures based on consultation, co-operation and discussion; to reduce the level of industrial confrontation; and to avoid interruption to the performance of work and the consequential loss of production and wages
10.3 Any employees or delegates should first obtain permission from their manager or supervisor prior to leaving their work station to consult with the employer, Such permission shall not be unreasonably withheld. All union business related to the procedure may be conducted by the employee in the employer's time as long as the supervisor is contacted and permission granted
10.4. (a) Individual grievance procedures are as follows: □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □
A good question, dispute or difficulty must initially be dealt with as close to its source as possible, with graduated steps for further discussion and resolution at higher levels of authority. The main principle is to solve disputes with as short a time frame as practicable. ii Reasonable time limits must be allowed for discussion at each level of authority. While this procedure is being followed, normal work must continue. Iiv The employer may be represented by an industrial organisation of employers and the employees may be represented by an industrial organisation of employees for the purposes of each procedure.
10.5 All Parties agree to adhere to this procedure. This shall be facilitated by the earliest possible advice by one party to the other of any issue, grievance or problem which may give rise to a dispute 10.6 Reasonable time limits shall be allowed for the completion of the different stages of the Registered discussions. At least seven days should be allowed for all stages of the discussions to be Enterprise Agreement finalised.
Industrial Registrar 10.7 Emphasis should be placed on a negotiated settlement. However, if the negotiation process is exhausted without the dispute being resolved, the parties shall jointly or individually refer the matter to the Industrial Relations commission of NSW for assistance in resolving the dispute subject to the commission having jurisdiction over these matters.

10.8 In order to allow the peaceful resolution of grievances and disputes the parties shall agree to be committed to avoid industrial action including any stoppages of work, lock-outs or any other bans or limitations on the performance of work while the above procedure is being followed

11. No extra Claims

The parties agree that there shall be no extra claims relating to wages and conditions of employment during the period of this agreement.

12. Training and Employment Development

All parties agree to participate in skills assessment program, conforming to the National Guidelines for the extractive industry, to assess the levels of competency required for industry employees. All training and pay classification rates thereafter will be competency based.

All parties to this award recognise their commitment to training and retraining on the job.

13. Technology

All parties agree that new technologies will be supported to achieve the objectives of the company. This includes the implementation and subsequent use of the SAP computer software, Implement the National Maintenance Improvement Matrix in the first year and maintain other efficiency based improvement systems.

14. Conditions of Employment

The following conditions of employment shall be applied for this Certified Agreement

14.1 Long Service Leave

Structured as per Quarry Award NSW with entitlement:

LSL accruals will be at the following rates:

- 1□ 1.0 weeks per year of continuous service since 1st August 1998
- 20 1.4 weeks per year of continuous service since 1st August 1998 once 15 years of service from that date has been reached
- LSL accrued before the certified start to this agreement will be paid according to the NSW quarry Award rates

14.2 Annual Leave Loading

An employee shall receive a loading of 25% pay for annual leave pay which has accrued in the 12 months to the 31st of December each year- Provided that this payment shall not exceed a ceiling of \$1200.00 per year. The payment of loading shall be paid in December each year.

In circumstances of termination between August and December, the annual leave loading accrued at 30 June shall be paid on termination. Furthermore, the loading shall apply on proportionate leave on termination provided that the employee has one month's service on a pro-rata basis for the length of employment.

14.3 Contract of Employment

Either the employee or the company may terminate the contract of employment by giving the appropriate notice, or the appropriate salary in lieu of notice may be paid or forfeited as the case may be. The appropriate notice shall be four weeks; provided that in the case of an employee over 45 years of age and who has completed at least 2 years continuous service the notice period is increased by one week. The scale for the payment of notice as a result of redundancy is shown in clause 16.

An employee's contract of employment may be summarily terminated for misconduct (including safety instruction breaches), malingering, inefficiency or neglect of duty in which case no notice may be given and in such cases wages shall only be paid up until the date of dismissal only.

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14.4 Hours of work, overtime and meal allowances

□a□ Hours of Work

Any alteration of existing start times (Which is designated as 7am) or finishing times of work at Tweed Quarry shall be agreed upon by the company and the majority of employees concerned. Reasonable notice (24hours) should be given of any extra or reduction of overtime. If notice of more than 2hours overtime in one day is not given - a Meal Allowance shall be paid.

One 30 minute (only) Lunch Break shall be taken within first 5 hours of continuous work (unless punctuated by a rest break) or taken within 6 hours if Management and a majority of employees agree otherwise. Management may stagger the time of taking a meal break to meet operational requirements and alter the scheduled meal break times in order to ensure continuity of Tweed Quarry operations. One rest break of ten minutes (only) shall be taken each day. The break times may be staggered across the crew and scheduled times altered by management to ensure Tweed Quarry operations are not hindered.

The start times and spread of ordinary hours worked may be altered by agreement between management and a majority of employees

□b□ Overtime

Overtime shall be paid in accordance with the Quarrying Industry (State) AWARD (NSW)

□c□ Meal Allowance

A meal is to be provided or Meal allowance paid (\$8.650) to any employee required to work overtime in excess of two hours over ordinary time if 24 hours notice of extra overtime was not given. Meal Crib time to be allowed as per the NSW quarrying award

15. Salaries

Salaries shall be paid fortnightly to a nominated financial institution by electronic funds transfer. The salary for each classification shall be in accordance with Appendix B. The annual salaries shall apply as a minimum payment. A salary increase of 3% on the current base rate will be paid to all employees under the agreement from 1st September 2001.

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16. Redundancy

Notice	7
Period of Continuous Service	Period of Notice
1 year or less	ì week
Over 1 year and up to the completion of 3 years	2 weeks
3 years and up to the completion of 5 years	3 weeks
5 years and over	4 weeks

An employee over 45 years of age with not less than two years continuous service will be entitled to an additional weeks notice. Where possible the company shall examine all alternative arrangements before committing to any redundancy decision.

17. Severance

Severance pay to be paid on a pro rata basis of completed years and months of service, according to the following schedule: Severance to be set at a maximum of 30 weeks

Period of Continuous Service	Severance entitleme 0 week 4 weeks 8 weeks 12 weeks 14 weeks 16 weeks 20 weeks 22 weeks
Less than 1 year or	0 week
Over 1 year and up to the completion of 2 years	4 weeks
2 years and up to the completion of 3 years	8 weeks
3 years and up to the completion of 4 years	12 weeks
4 years and up to the completion of 5 years	14 weeks
5 years and up to the completion of 6 years	16 weeks
6 years and up to the completion of 7 years	18 weeks
7 years and up to the completion of 8 years	20 weeks
8 years and up to the completion of 9 years	22 weeks
9 years and up to the completion of 10 years	24 weeks
Over 10 years	30 weeks

For employees over 45 years of age, the entitlements are:

Period of Continuous Service	Severance entitlement
Less than 1 year or	0 week
Over 1 year and up to the completion of 2 years	5 weeks
2 years and up to the completion of 3 years	8.75 weeks
3 years and up to the completion of 4 years	12.5 weeks
4 years and up to the completion of 5 years	15 weeks
5 years and up to the completion of 6 years	17.5 weeks
6 years and up to the completion of 7 years	20 weeks
7 years and up to the completion of 8 years	22.5 weeks
Over 8 years	30 weeks

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18. Signatures To Agreement

Signed for and on Behalf of	
CSR CONSTRUCTION MATERIALS	. ~ 1.00
Name: MARK EDWARD CAMPBELL	NG aughill
Position with the Company:	Signed
GENERAL MANAUER.	witness
Dated: 10 8 01	
	Signed
Signed for and on Behalf of: Australian Workers Union Name: DAVID JOHN LYONS	J.
North NSW AWU Organiser	Signed
Dated:	
Name: RUSSELN K. COLLISON	R. K. Kollinger
NSW Branch Secretary	Signed
Dated: 13 august. 01.	

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APPENDIX A AGREEMENT OF EMPLOYEES

We - the employees whose signatures appear below, agree with the terms and conditions contained herein and will comply with these conditions.

8/8/01 Trevor Hills

8,8,0 Paul Chapman

S 1810 | Garry Campbell

1904 | 81810 | Michael Doherty

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Appendix B – Salary Schedule

Current Base Rates Of Pay

LEVEL (Quarry Workers)	1	2	3	4	5	6	7	
Total per week \$	498.77	528.63	558.65	588.53	603.54	618.57	630.56	

Rates of Pay from 1st September 2001

LEVEL (Quarry Workers)	1	2	3	4	5	6	7
Total per week \$	513.73	544.49	575.41	606.19	621.65	637.13	649.48

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KPI Measures/Challenge 2001

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BUSINESS UNIT

BRISBANE & G.C. QUARRIES TWEED QUARRY

zero	12□No major Preventable R&M mistakes allowed - could cancel out complete rise if costly enough - currently at	11 □ Opportunities for improvement ideas to assist with Challenge 2000 improvement plan	10 □ Crisis maintenance: Currently below 17%	9□ Maintain zero absenteeism : currently at zero	8□ Product Quality NCR Currently at 0	7 ☐ Multiskilling - % of operators that can perform all fixed and mobile plant jobs Currently at 100% -	6 ☐ Maintain/ reduce Production and Maintenance Costs. Maintain Plant efficiency at 95%	5□ Improve Productivity by Maintaining both fixed & mobile plant utilisation at 90%	4 ☐ Environmental Performance Improve dust levels leaving quarry	3 ☐ Safety Matrix compliance: currently 85%	2□ Safety/ Housekeeping audit done by the 2 nd week of cach month	1□ Maintain Zero lost time Injury frequency rate and reduce Compensable Rate	OPPORTUNITY FOR IMPROVEMENT Da
	Existing	Existing.	Existing.	Existing	Existing	Existing	Existing.	Existing	Existing	Existing.	Existing.	Existing.	Data Collection Requ
	Zero	Assist implementation	Maintain below 17%	Zero days lost due to absentecism with Doctor's certificates being produced	maximum of 1 Quality Non conformance resulting in a QIR being raised due to operator error for the 12 month period -	maintain and train casual employees	Maintain & Reduce costs by implementing actions agreed upon	Above 90% aim is maintained	Reduce dust leaving to <5mg/m3	95% complete by YEM00	Average compliance bettering 80%	Accident free workplace and increased safety awareness	IMPROVEMENT GOAL
	Minutes reliect this	Challenge zooo pian is actioned out	Records and scoreboards reflect this	Records and scoreboards reflect this	Records and scoreboards reliect this	Records and scoreboards reflect this	Records and scoreboards reliect this	Scoreboards rellect this	Records and scoreboards reliect this	Records and scoreboards reliect inis	Records and scoreboards reflect this	LTIFR at zero and Compensable FR	INDICATOR